



Installation Guide
BTi 25 and BTi52 Brass Tread Insert Plates

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Company Details

Manufacturer: C.A.T. Limited
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Brass tread insert plates are supplied in cut lengths up to 2.5 metres or stock lengths for cutting to size on site.

Stair treads should be rebated, wide enough to accept the tread plate selected and to a depth which will leave the plate standing 2mm proud of the surface of the step when glued in.

It may assist the installer to use a sample piece of the profile to establish the correct depth, allowing for the adhesive.

Before fitting the tread plates ensure that the rebate is clean, dry and free from dust. Apply beads of adhesive to the back of the plate and press into place, applying even pressure to the entire length of the plate, to ensure full contact with the bottom of the rebate.

F. Ball & Co. F32 is a suitable adhesive for this purpose. Follow their application instructions. For information on alternatives and specific applications, please contact the sales office for advice.

Access to the staircase should only be permitted when the adhesive has had time to fully cure. See adhesive manufacturers guidelines.