



---

## Installation Guide Brass Instep Discs

Issue 1. 24/2/2015

### *Company Details*

Manufacturer: C.A.T. Limited  
Units 24 A,B,C Park Avenue Estate, Luton, Bedfordshire, LU3 3BP  
United Kingdom  
T: +44 (0)1582 561500F: +44(0)1582 561900

Brass Instep Discs are supplied in packs of 25.

Draw a line on the step where the discs are intended to be fitted.

Mark the line at 75mm intervals.

Drill 25mm diameter rebates into the step at the 75mm intervals, deep enough to leave the top of the discs 2mm above the surface of the tread, allowing for the adhesive.

It will assist the installer to use a sample disc to establish the correct depth.

Before fitting the discs ensure that the rebates are clean, dry and free from dust.  
Apply dabs of adhesive to the back of the discs and press firmly into place,.

F. Ball & Co. F32 is a suitable adhesive for this purpose. Follow their application instructions.  
For information on alternatives and specific applications, please contact the sales office for advice.

Ensure the grooves in the discs are fitted parallel to the front of the step.

**Access to the staircase should only be permitted when the adhesive has had time to fully cure.**  
See adhesive manufacturers guidelines.