



**Brass Stair Nosings with PVC retro-fit infill**

***Company Details***

Manufacturer: C.A.T. Limited  
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Brass nosings are supplied cut to size or in stock lengths for cutting in on site. PVC infill is supplied oversize for cutting in on site.

Nosing sections are supplied pre-drilled for countersunk size 8 screw fixings and pre-adhesive taped to receive infill.

It is recommended that stair nosings are glued and screwed to steps to prevent rattle and provide the safest possible bond.

1. Steps should be in good order, dry, level and free from dust and any other contaminants. To ensure good adhesion a suitable primer may be required to stabilise the surface of the step.
2. Concrete Stairs:  
Nosings should be affixed to steps with screws and Rawl Plugs, using a gap-filling cartridge adhesive, applying a minimum of three eight millimetres beads to the underside and one bead to the inside face of riser section, where appropriate.
3. Wooden Stairs:  
Nosings should be affixed to steps with screws and a gap filling cartridge adhesive, applying a minimum of three eight millimetres beads to underside and one bead to inside face of riser section, where appropriate.
4. Steel Stairs:  
Nosings should be affixed to steps with self tapping screws and a gap filling cartridge adhesive, applying a minimum of three eight millimetres beads to underside and one bead to inside face of riser section, where appropriate.

F. Ball & Co. F32 is a suitable adhesive for this purpose. Follow their application instructions. For information on alternatives and specific applications, including affixing to other substrates, please contact the sales office for advice.

5. Once the nosing is secured the infill should be offered to the nosing and cut to size. Ensuring no dust or other contaminants get on to the tape, peel away the protective cover from the adhesive carrier tape. Push the infill into the channel, taking care not to stretch it.

Apply even pressure, ideally with a roller, to ensure a good bond along the length of the tread.

**Access to the staircase should only be permitted when the adhesive has had time to fully cure.**  
See adhesive manufacturers guidelines.

Note; Infills should be fitted at room temperature, not cold environments, to avoid the possibility of contraction.