



## Installation Guide Brass Stair Nosings with Ribbed Treads

January 2015

### *Company Details*

Manufacturer: C.A.T. Limited  
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C.A.T. Brass nosings are supplied cut to size or in stock lengths for cutting in on site. Nosing sections can be supplied pre-drilled for countersunk size 6 screw fixings, if requested.

It is recommended that stair nosings are glued and screwed to steps to prevent rattle and provide the safest possible bond.

Stair nosings with ribbed treads can be supplied with either countersunk brass screws or zinc screws and smooth brass plugs which must be secured with adhesive.

1. Steps should be in good order, dry, level and free from dust and any other contaminants. To ensure good adhesion a suitable primer may be required to stabilise the surface of the step.
2. Concrete Stairs:  
Nosings should be affixed to steps with screws and Rawl Plugs, using a gap-filling cartridge adhesive, applying a minimum of two eight millimetres beads to the underside and one bead to the inside face of riser section, where appropriate.
3. Wooden Stairs:  
Nosings should be affixed to steps with screws and a gap filling cartridge adhesive, applying a minimum of two eight millimetres beads to underside and one bead to inside face of riser section, where appropriate.
4. Steel Stairs:  
Nosings should be affixed to steps with self tapping screws and a gap filling cartridge adhesive, applying a minimum of two eight millimetres beads to underside and one bead to inside face of riser section, where appropriate.

F. Ball & Co. F32 is a suitable adhesive for this purpose. Follow their application instructions. For information on alternatives and specific applications, including affixing to other substrates, please contact the sales office for advice.

**Access to the staircase should only be permitted when the adhesive has had time to fully cure.** See adhesive manufacturers guidelines.