



Brass Stair Nosings with Infill Fitted and Concealing Plugs

Company Details

Manufacturer: C.A.T. Limited
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Brass nosings are supplied cut to size or in stock lengths for cutting in on site.

Nosing sections can be supplied pre-drilled for countersunk, size 8 screw fixings, with concealing plugs to cover screw heads.

It is recommended that stair nosings are glued and screwed to steps to prevent rattle and provide the safest possible bond.

1. Steps should be in good order, dry, level and free from dust and any other contaminants. To ensure good adhesion a suitable primer may be required to stabilise the surface of the step.
2. Concrete Stairs:
Nosings should be affixed to steps with screws and Rawl Plugs, using a gap-filling cartridge adhesive, applying a minimum of two eight millimetres beads to the underside and one bead to the inside face of riser section, where appropriate.
3. Wooden Stairs:
Nosings should be affixed to steps with screws and a gap filling cartridge adhesive, applying a minimum of two eight millimetres beads to underside and one bead to inside face of riser section, where appropriate.
4. Steel Stairs:
Nosings should be affixed to steps with self tapping screws and a gap filling cartridge adhesive, applying a minimum of two eight millimetres beads to underside and one bead to inside face of riser section, where appropriate.

F. Ball & Co. F32 is a suitable adhesive for this purpose. Follow their application instructions. For information on alternatives and specific applications, including the affixing to other substrates, please contact the sales office for advice.

5. Once the nosing is secured the infill plugs can be fitted to cover the screw heads. For additional security a dab of adhesive to the underside of the pip will help keep it in place, taking care not to get the adhesive on the rest of the infill.

Access to the staircase should only be permitted when the adhesive has had time to fully cure. See adhesive manufacturers guidelines.